Date:

Wednesday, 2/15/2006 10:04:05 AM

User:

Linda Lacelle

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number : 25811

Estimate Number

: 11492

P.O. Number This Issue

: N/A : 2/15/2006

S.O. No. : NIA

: NC : NIA

: 25272

Type

: SMALL /MED FAB

Part Number **Drawing Number**

Drawing Name

: D2444 : D2444 REV B

: PIN PIN ASSEMBLY

Project Number

: N/A : B

Drawing Revision Material

:NIA **Due Date** : 2/22/2006

Qty:

Each

Written By

Prsht Rev.

First Issue

Previous Run

: SEE COMMENT BELOW **Checked & Approved By**

Comment

: Est: C

03.04.04

Reformat; Incorporated D2690-X KJ/RF

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0 D26906



Lanyard



Comment: Qty.:

1.0000 Each(s)/Unit Lanyard

Part Number Description Batch

D2690-6Lanyard

19300

2.0

BLRS002

Qty

Pip Pin

40.0000 Each(s)



Comment: Qty.:

1.0000 Each(s)/Unit

Total:

Total:

40.0000 Each(s)



Qty Part Number Description

BLRS-002 Pip Pin

965

3.0

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble D2444 as per Dwg D2444



4.0

Identify as D2444

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock Location: GA



Dart Aerospace Ltd

W /O:		WORK ORDER CH	WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
							·	
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	A: 🔎	Date: 0	6/0/16	

QA: N/C Closed: ____ Date: ____

NCR:			WORK ORDER NON-CONFORMANCE (NCR)									
DATE		Description of NC	Corrective Action Section B									
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector				
						,						
	-											
			·									

NOTE: Date & initial all entries

Date:

Wednesday, 2/15/2006 10:04:05 AM

User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PIN PIN ASSEMBLY

Job Number: 25811

Part Number: D2444

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

DOCUMENT CONTROL



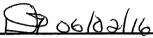


Comment: DOCUMENT CONTROL

Inspection Level 21

545 06 /02/16





Job Completion



Dart Aerospace	Ltd
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W/O:				WORK ORDER	CHANGES					
DATE	STEP		PRO	CEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
										1
Part No:		F	PAR #: Fault Category:		NC	R: Yes	No DQ	A:	Date: _	
						QA: N/C Closed:		Date:		

NCR:			WORK ORDER NON-CONFORMANCE (NCR)								
DATE	STEP	Description of NC	Corrective Action Section B			Verification					
		Section A	Initial Chief Eng	Action Description Chief Eng	Action Description Sign & Date		Approval Chief Eng	Approval QC Inspector			
)									

NOTE: Date & initial all entries